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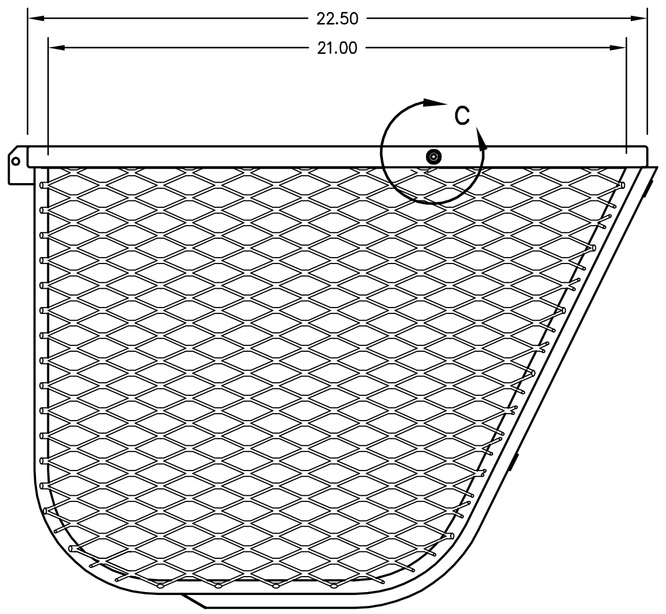
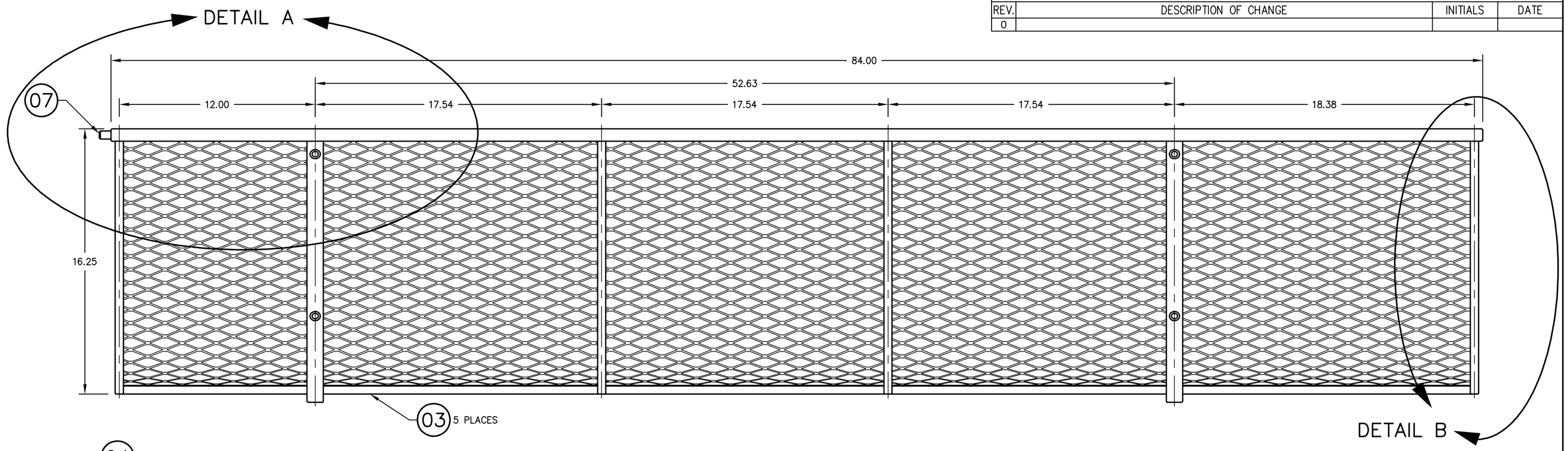
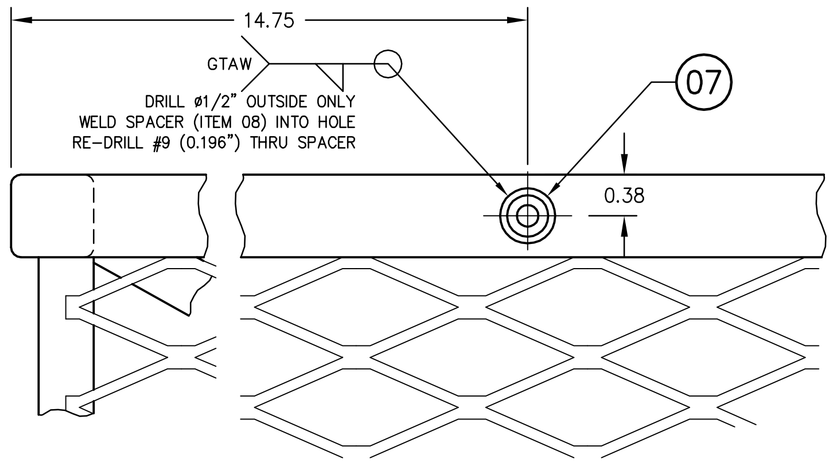
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0			

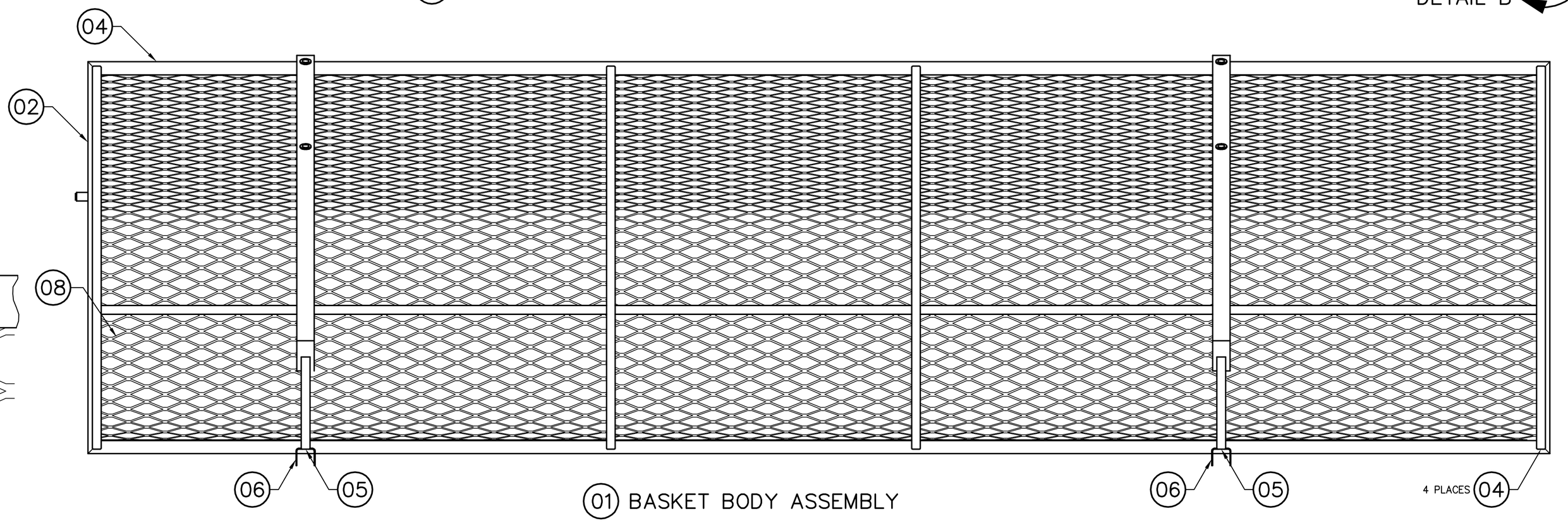




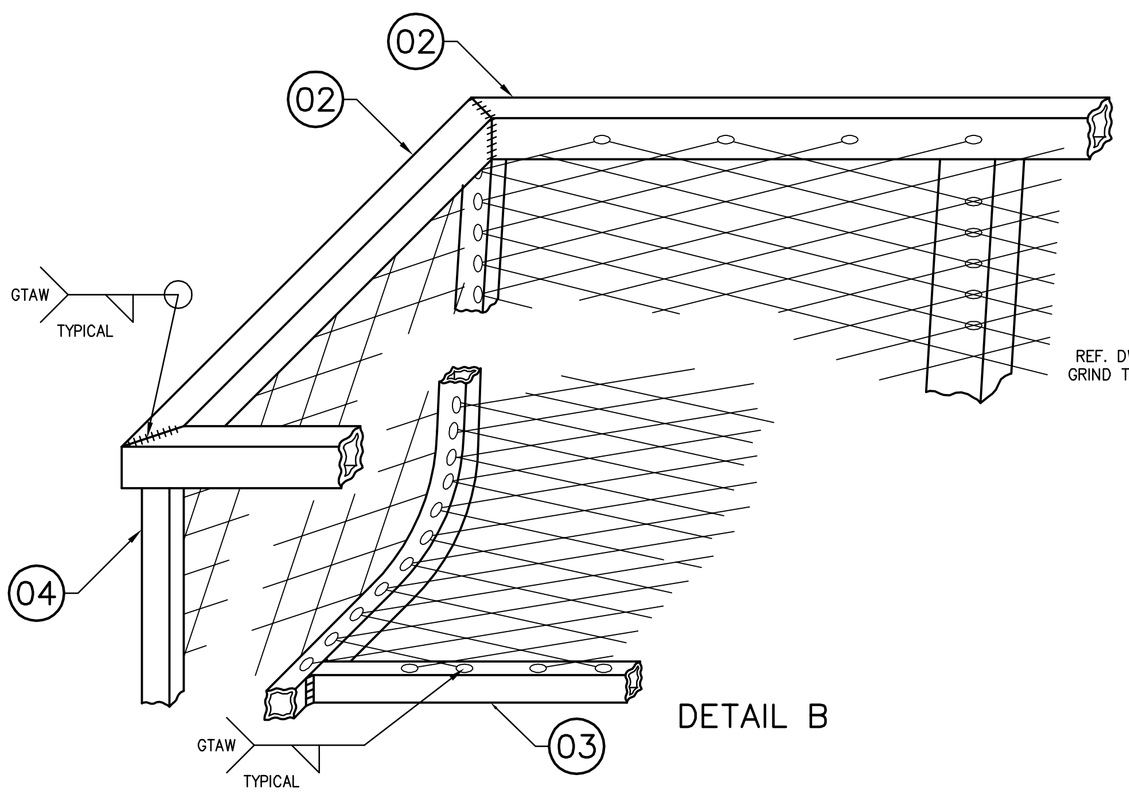
NOTES:
1. REMOVE ALL BURRS AND BREAK SHARP EDGES
2. WELDING OF 4130 STEEL TO BE COMPLETED BY GTAW METHOD TO AMS 2685C. WELDING ROD SHALL CONFORM TO ER70S–2 OR EQUIVALENT.
3. WHEN ASSEMBLY IS COMPLETE, FILL ALL VENT HOLES WITH ROSETTE WELD.
4. THOROUGHLY CLEAN AND POWDER COAT BASKET SUB–ASSEMBLIES PRIOR TO ASSEMBLY.



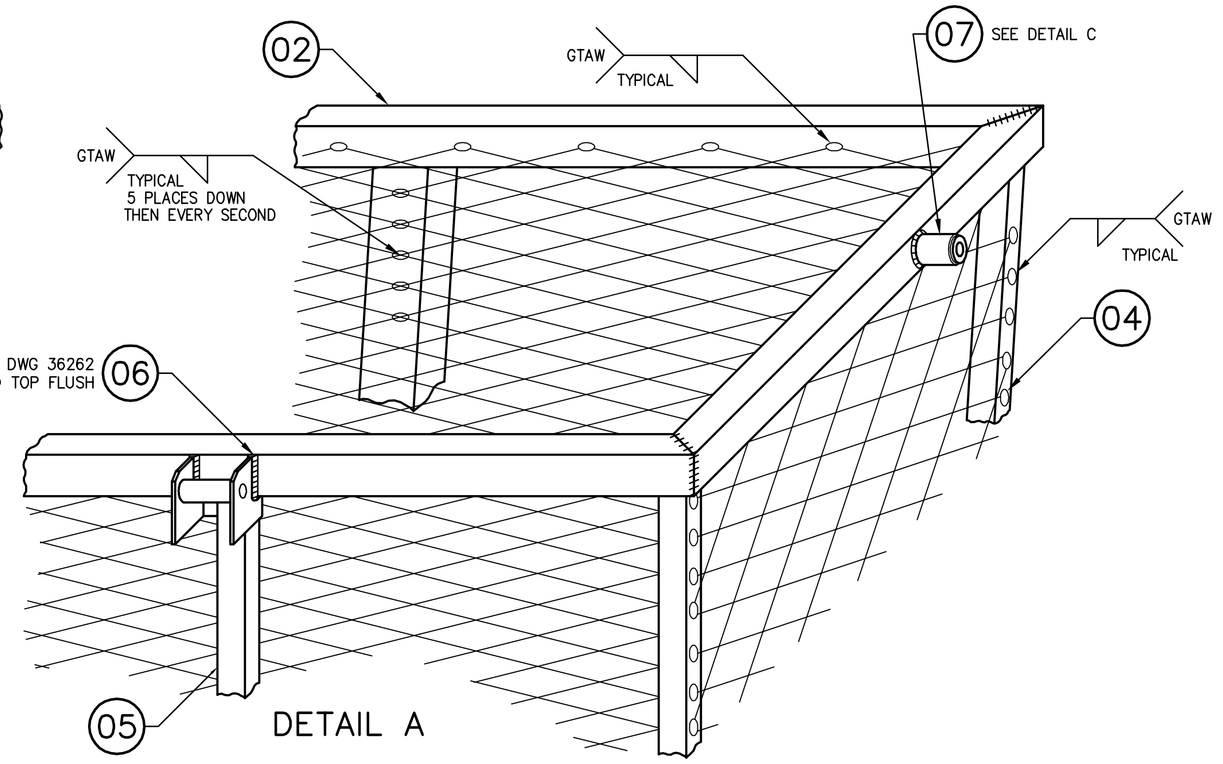
DETAIL C
SCALE 1:1
VIEW LOOKING AT FRONT RIM OF BAKSET



01 BASKET BODY ASSEMBLY



DETAIL B



DETAIL A

A/R	3/4–16F	08	MESH	STEEL	COMMERCIAL	
1	49215–01	07	SPACER			
1	36262–01	06	HANDLE BRACKET ASSEMBLY			
2	80324–01	05	ATTACHMENT HOOP			
4	80322–01	04	HOOP			
A/R		03	TUBE	4130 STEEL, COND. N	MIL–T–3736	0.5 X 0.035 SQR. TUBE
A/R		02	TUBE	4130 STEEL, COND. N	MIL–T–6736	0.75 X 0.035 SQR. TUBE
	81111–01	01	BASKET BODY ASSEMBLY			
01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
QTY	LIST OF MATERIALS					

APPROVALS		DATE
DRAWN:	JEFF CLARKE	01 OCT 2008
CHECKED:	E. BURGOIN	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.
TOLERANCES ON:
DECIMALS: X.XXX ±0.010, X.XX ±0.03, X.X ±0.1
ANGLES: ±1/2°

AERO DESIGN LTD.
CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M
2013 – 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7
tel: (403) 250–8027 fax: (403) 250–8333 aerodesign@telusplanet.net

BELL 206B
QUICK RELEASE CARGO BASKET
BASKET BODY ASSEMBLY

SCALE 1 : 4	DWG. SIZE	DWG. NO.	REV.
SHEET 1 OF 1	A1	81111	0